## CLAIMS

## I claim:

- A method for forming a biological chemical tag, the
- 2 method comprising the steps of:
- 3 providing at least one double stranded DNA molecule;
- denaturing at least a portion of the at least one
- 5 double stranded DNA molecule; and
- attaching to at least one nucleotide in the at least
- 7 one denatured portion of the at least one double stranded
- 8 DNA molecule at least one chemical moiety that prohibits
- 9 recrystallization of the at least one denatured portion to
- 10 which the at least one chemical moiety is attached.
  - 1 2. The method according to claim 1, wherein the at
  - 2 least one chemical moiety is attached to at least one
  - 3 selected nucleotide of the at least one DNA molecule.
  - 3. The method according to claim 1, wherein the at
  - 2 least one chemical moiety is attached to the at least one
  - 3 nucleotide in the at least one denatured portion of the at
  - 4 least one DNA molecule by at least one hydrogen bond.

- 1 4. The method according to claim 1, wherein the at
- 2 least one chemical moiety is attached to the at least one
- 3 nucleotide in the at least one denatured portion of the at
- 4 least one DNA molecule by at least one covalent bond.
- 5. The method according to claim 1, further comprising
- 2 the steps of:
- 3 providing a substrate upon which the at least one DNA
- 4 molecule may be arranged and denatured; and
- 5 arranging the at least one DNA molecule on the
- 6 substrate prior to denaturing at least a portion of the DNA
- 7 molecule.
- 1 6. The method according to claim 5, further comprising
- 2 the step of:
- 3 providing regions of the substrate having different
- 4 wetting properties.
- 7. The method according to claim 6, further comprising
- 2 the step of:
- depositing a solution on the substrate, the solution
- 4 being able to denature DNA.
- 1 8. The method according to claim 7, wherein the

- 2 solution is deposited on the entire substrate.
- 9. The method according to claim 7, wherein the
- 2 solution is aqueous.
- 1 10. The method according to claim 7, wherein the
- 2 solution has a high dielectric constant.
- 1 11. The method according to claim 7, wherein the
- 2 solution includes at least one salt.
- 1 12. The method according to claim 7, wherein the
- 2 solution includes a polar solvent.
- 1 13. The method according to claim 6, wherein the
- 2 regions having different wetting properties are provided in
- 3 a plurality of alternating lines.
- 1 14. The method according to claim 13, wherein the
- 2 lines are provided in a first type having a first wetting
- 3 property and a second type having a second wetting property.
- 1 15. The method according to claim 14, wherein the
- 2 lines are provided such that all of the lines of the first

- 3 type have a first width and all of the lines of the second
- 4 type have a second width.
- 1 16. The method according to claim 15, wherein the
- 2 lines of the first type are provided with a width of about
- 3 10 nm to about 1000 nm.
- 1 The method according to claim 15, wherein the
- 2 lines of the second type are provided with a width of about
- 3 10 nm to about 10000 nm.
- 1 18. The method according to claim 14, wherein all of
- 2 the lines of one type are provided with a width less than
- 3 all of the lines of the other type.
- 1 19. The method according to claim 14, wherein lines of
- 2 one type are provided such that they will tend to retain a
- 3 solution deposited on them.
- 1 20. The method according to claim 19, wherein the
- 2 solution is aqueous.
- 1 21. The method according to claim 19, wherein the
- 2 solution includes a polar solvent.

- 1 22. The method according to claim 19, wherein the
- 2 solution has a high dielectric constant.
- 1 23. The method according to claim 19, wherein the
- 2 solution includes at least one salt.
- 1 24. The method according to claim 14, wherein the
- 2 lines are provided such that lines of one type will tend to
- 3 retain at least a portion of a DNA molecule arranged on the
- 4 substrate.
- 1 25. The method according to claim 5, further
- 2 comprising the step of:
- providing at least one channel in the substrate.
- 1 26. The method according to claim 25, wherein the at
- 2 least one channel is provided with a depth of about 10 nm to
- 3 about 500 nm.
- 1 27. The method according to claim 25, wherein the at
- 2 least one channel is provided with a width of about 10 nm to
- 3 about 10000 nm.
- 1 28. The method according to claim 5, further

- 2 comprising the step of:
- 3 providing a plurality of channels in the substrate.
- 1 29. The method according to claim 28, wherein the
- 2 channels are provided with a depth of about 10 nm to about
- 3 500 nm.
- 1 30. The method according to claim 28, wherein all of
- 2 the channels are all provided with substantially the same
- 3 depth.
- 1 31. The method according to claim 28, wherein the
- 2 channels are provided with widths of about 10 nm to about
- 3 10000 nm.
- 1 32. The method according to claim 28, wherein the all
- 2 of the channels are provided with substantially the same
- 3 width.
- 1 33. The method according to claim 28, wherein the
- 2 channels are provided such that they are separated from each
- 3 other by a distance of about 10 nm to about 1000 nm.
- 1 34. The method according to claim 28, wherein the

- 2 channels are provided with openings having a minimum width
- 3 of about 10 nm to about 10000 nm.
- 1 35. The method according to claim 28, further
- 2 comprising the step of:
- depositing a solution in the channels.
- 1 36. The method according to claim 35, wherein the
- 2 channels are provided such that they have a depth and a
- 3 width sufficient to accommodate an amount of the solution
- 4 sufficient to result in a selected amount of contact between
- 5 the solution and the at least one DNA molecule arranged on
- 6 the substrate to result in a selected amount of denaturing
- 7 of the at least one DNA molecule and the channels are
- 8 separated by lands that have a width sufficient to hold the
- 9 at least one DNA molecule.
- 1 37. The method according to claim 28, wherein the
- 2 channels are provided in the substrate according to a method
- 3 comprising the steps of:
- depositing a first layer of a photoresist on the
- 5 substrate;
- selectively exposing the first layer of photoresist to
- 7 wavelengths of radiation that the photoresist is sensitive

- 8 to;
- 9 developing the photoresist;
- 10 etching the substrate exposed by development of the
- 11 photoresist; and
- removing photoresist not removed by the developing.
  - 1 38. The method according to claim 37, further
  - 2 comprising the step of:
  - 3 treating the substrate with a material to make at least
  - 4 a portion of a surface of the substrate at least partially
  - 5 hydrophilic prior to exposure of the substrate.
  - 1 39. The method according to claim 38, wherein the
  - 2 material is HF.
  - 1 40. The method according to claim 37, wherein the
  - 2 photoresist has a high silicon content.
  - 1 41. The method according to claim 37, wherein the
  - 2 etching of the substrate is carried out with a reactive ion
  - 3 etch.
  - 1 42. The method according claim 37, wherein the
  - 2 substrate is etched with a Cl<sub>2</sub>, low pressure plasma.



- 1 43. The method according to claim 37, further
- 2 comprising the step of:
- 3 exposing at least a portion of the substrate to a
- 4 material to make the substrate at least partially
- 5 hydrophilic after etching of the substrate and prior to
- 6 removal of the photoresist not removed by the developing.
- 1 44. The method according to claim 28, wherein the
- 2 channels are provided such that they are all parallel.
- 1 45. The method according to claim 43, wherein the
- 2 material that at least a portion of the substrate is exposed
- 3 to is water.
- 1 46. The method according to claim 28, wherein the
- 2 substrate is a silicon wafer.
- 1 47. The method according to claim 46, wherein the
- 2 silicon wafer is a <100>, n-doped silicon wafer.
- 1 48. The method according to claim 47, further
- 2 comprising the step of:
- depositing a layer of Si<sub>3</sub>N<sub>4</sub> or SiO<sub>2</sub> on the substrate;

- depositing a first layer of a photoresist on the
- 5 substrate;
- selectively exposing the first layer of photoresist to
- 7 wavelengths of radiation that the photoresist is sensitive
- 8 to;
- 9 developing the photoresist;
- etching Si<sub>3</sub>N<sub>4</sub> or SiO<sub>2</sub> exposed by developing of the
- 11 photoresist;
- removing photoresist not removed by the developing; and
- etching the substrate exposed by development of the
- 14 photoresist.
  - 1 49. The method according to claim 48, further
  - 2 comprising the step of:
  - exposing the substrate to a material to make at least a
  - 4 portion of a surface of the substrate hydrophilic.
  - 1 50. The method according to claim 48, wherein the
  - 2 photoresist is applied by spin casting.
  - 1 51. The method according to claim 48, wherein the
  - 2 Si<sub>3</sub>N<sub>4</sub> or SiO<sub>2</sub> is etched utilizing wet chemistry or reactive
  - 3 ion etching.

- 1 52. The method according to claim 48, wherein the
- 2 Si<sub>3</sub>N<sub>4</sub> or SiO<sub>2</sub> is etched utilizing HF.
- 1 53. The method according to claim 48, wherein the
- 2 substrate is isotropically etched.
- 1 54. The method according to claim 52, wherein the
- 2 substrate is etched with CF4 plasma.
- 1 55. The method according to claim 49, wherein the
- 2 material making at least a portion of a surface of the
- 3 substrate hydrophilic includes at least one member of the
- 4 group consisting of sulfuric acid and hydrogen peroxide.
- 1 56. The method according to claim 49, further
- 2 comprising the step of:
- depositing at least one metal on the substrate or on
- 4 any material deposited on the substrate.
- 1 57. The method according to claim 56, wherein the at
- 2 least one metal is deposited on at least a portion of the
- 3 surface area within the channels and on at least a portion
- 4 of the  $Si_3N_4$  or  $SiO_2$  remaining on the substrate.

- 1 58. The method according to claim 56, wherein the at
- 2 least one metal is a noble metal.
- 1 59. The method according to claim 56, wherein the at
- 2 least one metal is gold.
- 1 60. The method according to claim 57, further
- 2 comprising the step of:
- removing selected portions of the metal.
- 1 61. The method according to claim 60, wherein the
- 2 metal is removed from the Si<sub>3</sub>N<sub>4</sub> or SiO<sub>2</sub>.
- 1 62. The method according to claim 60, wherein the
- 2 metal is removed by exposing it to at least one material
- 3 selected from the group consisting of Hg and Ga.
- 1 63. The method according to claim 28, further
- 2 comprising the steps of:
- providing a multi-layer structure that includes a layer
- 4 of a semiconductor material, a first layer of a dielectric
- 5 material on a first surface of the layer of semiconductor
- 6 material, a second layer of a dielectric material on a
- 7 second surface of the layer of semiconductor material

- 8 opposite the first surface, a first photoresist layer on the
- 9 first layer of dielectric material, and a second photoresist
- 10 layer on the second layer of dielectric material;
- selectively exposing the first layer of photoresist and
- 12 the second layer of photoresist to wavelengths of radiation
- 13 that the first layer of photoresist and the second layer of
- 14 photoresist are sensitive to;
- developing the first layer of photoresist and the
- 16 second layer of photoresist;
- selectively etching the first layer of dielectric
- 18 material and the second layer of dielectric material;
- 19 removing portions of the first layer of photoresist and
- 20 the second layer of photoresist not removed by the
- 21 developing;
- selectively etching the layer of semiconductor material
- 23 utilizing one of the layers of dielectric material as a
- 24 mask;
- 25 selectively etching the layer of semiconductor material
- 26 utilizing another of the layers of dielectric material as a
- 27 mask; and
- remove the other layer of dielectric material.
  - 1 64. The method according to claim 63, wherein the
  - 2 layer of semiconductor material is <100> silicon.

- 1 65. The method according to claim 63, wherein one of
- 2 the layers of dielectric material is SiO, and the other of
- 3 the layers of dielectric material is Si<sub>3</sub>N<sub>4</sub>.
- 1 66. The method according to claim 63, wherein the
- 2 layers of dielectric material are etched by reactive ion
- 3 etching.
- 1 67. The method according to claim 63, wherein the
- 2 layers of dielectric material are etched with different
- 3 reactive ion etch plasmas.
- 1 68. The method according to claim 63, wherein the
- 2 layer of semiconductor material is anisotropically etched.
- 1 69. The method according to claim 63, wherein the
- 2 other layer of dielectric material is removed with
- 3 phosphoric acid.
- 1 70. The method according to claim 1, wherein the at
- 2 least one chemical moiety attaches to the at least one
- 3 nucleotide with at least one hydrogen bond or at least one
- 4 covalent bond.

- 71. The method according to claim 1, wherein the at
- 2 least one chemical moiety includes at least one nucleotide.
- 1 72. The method according to claim 1, wherein the at
- 2 least one chemical moiety includes at least two different
- 3 moieties.
- 1 73. The method according to claim 72, wherein at least
- one of the moieties is capable of bonding to the at least
- 3 one nucleotide of the at least one DNA molecule.
- 1 74. The method according to claim 1, wherein the at
- 2 least one chemical moiety includes at least one acid group
- 3 or salt of an acid group.
- 1 75. The method according to claim 1, wherein the at
- 2 least one chemical moiety bonds with at least one amide
- 3 group on the at least one DNA molecule.
- The method according to claim 71, wherein the at
- 2 least one chemical moiety includes two nucleotides.
- 1 77. The method according to claim 71, wherein the at
- 2 least one chemical moiety includes guanine and cytosine or

- 3 thymine and adenine.
- 1 78. The method according to claim 1, wherein the at
- least one chemical moiety includes at least one chemical
- 3 moiety that makes the location of the at least one denatured
- 4 portion of the at least one DNA molecule detectable.
- The method according to claim 78, wherein the at
- 2 least one chemical moiety makes the location of the at least
- 3 one denatured portion of the at least one DNA molecule
- 4 visually detectable.
- 1 80. The method according to claim 78, wherein the at
- 2 least one chemical moiety makes the location of the at least
- 3 one denatured portion of the at least one DNA molecule
- 4 detectable upon exposure to electromagnetic radiation.
- 1 81. The method according to claim 78, wherein the at
- 2 least one chemical moiety makes the location of the at least
- 3 one denatured portion of the at least one DNA molecule
- 4 detectable includes at least one dye.
- 1 82. The method according to claim 80, wherein the at
- 2 least one chemical moiety makes the location of the at least

- 3 one denatured portion of the at least one DNA molecule
- 4 detectable emits electromagnetic radiation in response to
- 5 the exposure to electromagnetic radiation.
- 1 83. The method according to claim 82, wherein the at
- 2 least one chemical moiety makes the location of the at least
- 3 one denatured portion of the at least one DNA molecule
- 4 detectable emits electromagnetic radiation in at least one
- 5 of the ultraviolet and visible portions of the
- 6 electromagnetic spectrum.
- 1 84. The method according to claim 78, wherein the at
- 2 least one chemical moiety includes at least one chemical
- 3 moiety that makes the location of the at least one denatured
- 4 portion of the at least one DNA molecule detectable under a
- 5 microscope.
- 1 85. The method according to claim 73, further
- 2 comprising the step of:
- attaching to the at least one chemical moiety capable
- 4 of bonding to the at least one nucleotide at least one
- 5 chemical moiety that makes the location of the at least one
- 6 denatured portion of the at least one DNA molecule
- 7 detectable.

- 1 86. The method according to claim 85, wherein the at
- 2 least one chemical moiety that makes the location of the at
- 3 least one denatured portion of the at least one DNA molecule
- 4 detectable includes a polymer, to which at least one
- 5 chemical moiety that makes the location of the at least one
- 6 denatured portion of the at least one DNA molecule
- 7 detectable is attached.
- 1 87. The method according to claim 86, wherein the at
- 2 least one chemical moiety that makes the location of the at
- 3 least one denatured portion of the at least one DNA molecule
- 4 detectable is attached to the polymer with a functional
- 5 group attached to the polymer chain.
- 1 88. The method according to claim 1, wherein the at
- 2 least one denatured portion of the DNA and the at least one
- 3 chemical moiety create writable segments on the DNA
- 4 molecule, the method further comprising the steps of:
- 5 assigning a first value to a segment of the DNA
- 6 molecule that includes the chemical moiety; and
- 7 assigning a second value to a segment of the DNA
- 8 molecule that does not include the chemical moiety.
- 1 89. The method according to claim 88, wherein

- 2 information may be represented in the values assigned to the
- 3 segments of the DNA molecule.
- 1 90. The method according to claim 88, wherein the DNA
- 2 molecule has a length of about 10 mm and about 10000
- 3 portions of the DNA molecule are assigned values.
- 1 91. The method according to claim 1, further
- 2 comprising the steps of:
- determining locations where the at least one chemical
- 4 moiety is attached to the DNA molecule; and
- analyzing the detected locations to determine a
- 6 sequence of the DNA molecule.
- 1 92. The method according to claim 1, wherein the DNA
- 2 molecule is denatured by applying heat to the at least one
- 3 portion to be denatured.
- 1 93. The method according to claim 56, further
- 2 comprising the step of:
- applying a current to the at least one metal to raise
- 4 the temperature of a portion of the DNA molecule in the
- 5 vicinity of the channel that the at least one metal is
- 6 deposited in to denature.

- 1 94. The method according to claim 28, further
- 2 comprising the step of:
- 3 providing at least one structure overhanging openings
- 4 of the channels.
- 1 95. The method according to claim 94, wherein the
- 2 overhanging structure is made of a dielectric material.
- 1 96. The method according to claim 95, wherein the
- 2 dielectric material is SiO<sub>2</sub> or Si<sub>3</sub>N<sub>4</sub>.
- 1 97. The method according to claim 94, further
- 2 comprising the step of:
- depositing at least one metal on the substrate or on
- 4 any material deposited on the substrate.
- 1 98. A structure, comprising:
- a DNA molecule including at least one denatured
- 3 portion; and
- at least one chemical moiety attached to at least one
- 5 nucleotide in at least one denatured portion the DNA,
- 6 wherein the at least one chemical moiety prevents
- 7 recrystallization of the at least one denatured portion to
- 8 which the at least one chemical moiety is attached.

- 1 99. The structure according to claim 98, wherein the
- 2 at least one chemical moiety is attached to at least one
- 3 selected nucleotide of the at least one DNA molecule.
- 1 100. The structure according to claim 98, wherein the
- 2 at least one chemical moiety is attached to the at least one
- 3 nucleotide in the at least one denatured portion of the at
- 4 least one DNA molecule by at least one hydrogen bond.
- 1 101. The structure according to claim 99, wherein the
- 2 , at least one chemical moiety is attached to the at least one
- 3 nucleotide in the at least one denatured portion of the at
- 4 least one DNA molecule by at least one covalent bond.
- 1 102. The structure according to claim 98, wherein the
- 2 at least one chemical moiety is attached to the at least one
- 3 nucleotide with at least one hydrogen bond or at least one
- 4 covalent bond.
- 1 103. The structure according to claim 98, wherein the
- 2 at least one chemical moiety includes at least one
- 3 nucleotide.
- 1 104. The structure according to claim 98, wherein the

- 2 at least one chemical moiety includes at least two different
- 3 moieties.
- 1 105. The structure according to claim 104, wherein at
- 2 least one of the moieties is capable of bonding to the at
- 3 least one nucleotide of the at least one DNA molecule.
- 1 106. The structure according to claim 98, wherein the
- 2 at least one chemical moiety includes at least one acid and
- 3 at least one alcohol.
- 1 107. The structure according to claim 98, wherein the
- 2 at least one chemical moiety is attached to at least one
- 3 amide group on the at least one DNA molecule.
- 1 108. The structure according to claim 103, wherein the
- 2 at least one chemical moiety includes two nucleotides.
- 1 109. The structure according to claim 103, wherein the
- 2 at least one chemical moiety includes guanine and cytosine
- 3 or thymine and adenine.
- 1 110. The structure according to claim 98, wherein the
- 2 at least one chemical moiety includes at least one chemical

- 3 moiety that makes the location of the at least one denatured
- 4 portion of the at least one DNA molecule detectable.
- 1 111. The structure according to claim 109, wherein the
- 2 at least one chemical moiety makes the location of the at
- 3 least one denatured portion of the at least one DNA molecule
- 4 visually detectable.
- 1 112. The structure according to claim 110, wherein the
- 2 at least one chemical moiety makes the location of the at
- 3 least one denatured portion of the at least one DNA molecule
- 4 detectable upon exposure to electromagnetic radiation.
- 1 113. The structure according to claim 110, wherein the
- 2 at least one chemical moiety makes the location of the at
- 3 least one denatured portion of the at least one DNA molecule
- 4 detectable includes at least one dye.
- 1 114. The structure according to claim 112, wherein the
- 2 at least one chemical moiety makes the location of the at
- 3 least one denatured portion of the at least one DNA molecule
- 4 detectable emits electromagnetic radiation in response to
- 5 the exposure to electromagnetic radiation.

- 115. The structure according to claim 114, wherein the
- 2 at least one chemical moiety makes the location of the at
- 3 least one denatured portion of the at least one DNA molecule
- 4 detectable emits electromagnetic radiation in at least one
- 5 of the ultraviolet and visible portions of the
- 6 electromagnetic spectrum.
- 1 116. The structure according to claim 110, wherein the
- 2 at least one chemical moiety includes at least one chemical
- 3 moiety that makes the location of the at least one denatured
- 4 portion of the at least one DNA molecule detectable under a
- 5 microscope.

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- 1 117. The structure according to claim 98, wherein the
- 2 DNA molecule has a length of about 10 mm and about 10000
- 3 denatured portions.
- 1 118. The structure according to claim 117, further
- 2 comprising:
- a substrate upon which the at least one DNA molecule
- 4 is arranged.
- 1 119. The structure according to claim 118, wherein the
- 2 substrate includes regions having different wetting

- 3 properties.
- 1 120. The structure according to claim 119, further
- 2 comprising:
- a solution deposited on the substrate, wherein the
- 4 solution is capable of denaturing the at least one DNA
- 5 molecule.
- 1 121. The structure according to claim 120, wherein the
- 2 solution is deposited on the entire substrate.
- 1 122. The structure according to claim 120, wherein the
- 2 solution is aqueous.
- 1 123. The structure according to claim 120, wherein the
- 2 solution has a high dielectric constant.
- 1 124. The structure according to claim 120, wherein the
- 2 solution includes at least one salt.
- 1 125. The structure according to claim 120, wherein the
- 2 solution includes a polar solvent.
- 1 126. The structure according to claim 119, wherein the

- 2 regions having different wetting properties are in a
- 3 plurality of alternating lines.
- 1 127. The structure according to claim 126, wherein the
- 2 lines include a first type having a first wetting property
- 3 and a second type having a second wetting property.
- 1 128. The structure according to claim 126, wherein all
- 2 of the lines of the first type have a first width and all of
- 3 the lines of the second type have a second width.
- 1 129. The structure according to claim 126, wherein the
- 2 lines of the first type have a width of about 10 nm to about
- 3 1000 nm.
- 1 130. The structure according to claim 126, wherein the
- 2 lines of the second type have a width of about 10 nm to
- 3 about 10000 nm.
- 1 131. The structure according to claim 126, wherein all
- 2 of the lines of one type have a width less than all of the
- 3 lines of the other type.
- 1 132. The structure according to claim 126, wherein

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- lines of one type tend to retain a solution deposited on
- 3 them.
- 1 133. The structure according to claim 126, wherein
- 2 lines of one type tend to retain at least a portion of the
- 3 at least one DNA molecule on them.
- 1 134. The structure according to claim 118, further
- 2 comprising:
- at least one channel in the substrate.
- 1 135. The structure according to claim 134, wherein the
- 2 at least one channel has a depth of about 10 nm to about 500
- 3 nm.
- 1 136. The structure according to claim 134, wherein the
- 2 at least one channel has a width of about 10 nm to about
- 3 10000 nm.
- 1 137. The structure according to claim 118, comprising:
- a plurality of channels in the substrate.
- 1 138. The method according to claim 137, wherein the
- 2 channels have a depth of about 10 nm to about 500 nm.

- 1 139. The structure according to claim 137, wherein all
- 2 of the channels have substantially the same depth.
- 1 140. The structure according to claim 137, wherein the
- 2 channels have widths of about 10 nm to about 10000 nm.
- 1 141. The structure according to claim 137, wherein the
- 2 all of the channels have substantially the same width.
- 1 142. The structure according to claim 137, wherein the
- 2 channels are separated from each other by a distance of
- 3 about 10 nm to about 1000 nm.
- 1 143. The structure according to claim 137, wherein the
- 2 channels have openings having a minimum width of about 10 nm
- 3 to about 10000 nm.
- 1 144. The structure according to claim 137, further
- 2 comprising:
- a solution deposited in the channels.
- 1 145. The structure according to claim 137, wherein the
- 2 channels have a depth and a width sufficient to accommodate
- an amount of the solution sufficient to result in a selected

- 4 amount of contact between the solution and the at least one
- 5 DNA molecule arranged on the substrate to result in a
- 6 selected amount of denaturing of the at least one DNA
- 7 molecule and the channels are separated by lands that have a
- 8 width sufficient to hold the at least one DNA molecule.
- 1 146. The structure according to claim 137, wherein
- 2 surfaces within the channels are hydrophilic and surfaces
- 3 between the channels are less hydrophilic.
- 1 147. The structure according to claim 118, wherein the
- 2 substrate includes at least one semiconductor material.
- 1 148. The structure according to claim 147, wherein the
- 2 substrate is a silicon wafer.
- 1 149. The structure according to claim 147, wherein the
- 2 substrate is a <100>, n-doped silicon wafer.
- 1 150. The structure according to claim 137, wherein all
- 2 of the channels are parallel.
- 1 151. The structure according to claim 137, further
- 2 comprising:

- at least one metal arranged on a surface within the
- 4 channels.
- 1 152. The structure according to claim 137, wherein the
- 2 at least one metal is a noble metal.
- 3 153. The structure according to claim 137, wherein the
- 4 at least one metal is gold.
- 1 154. The structure according to claim 137, wherein the
- 2 channels are separated from each other by a portion of the
- 3 substrate.
- 1 155. The structure according to claim 154, further
- 2 comprising:
- a portion of a dielectric material overhanging openings
- 4 to the channels.
- 1 156. The structure according to claim 154, wherein the
- 2 dielectric material overhanging openings to the channels is
- 3  $SiO_2$  or  $Si_3N_4$ .
- 1 157. The structure according to claim 137, wherein the
- 2 channels extend completely through the substrate.

- 1 158. The structure according to claim 153, further
- 2 comprising:
- a solution reservoir in which the substrate is
- 4 arranged; and
- a solution contained in the reservoir.
- 1 159. The structure according to claim 98, wherein the
- 2 at least one denatured portion of the at least one DNA
- 3 molecule includes about 40 base pairs to about 40,000 base
- 4 pairs.